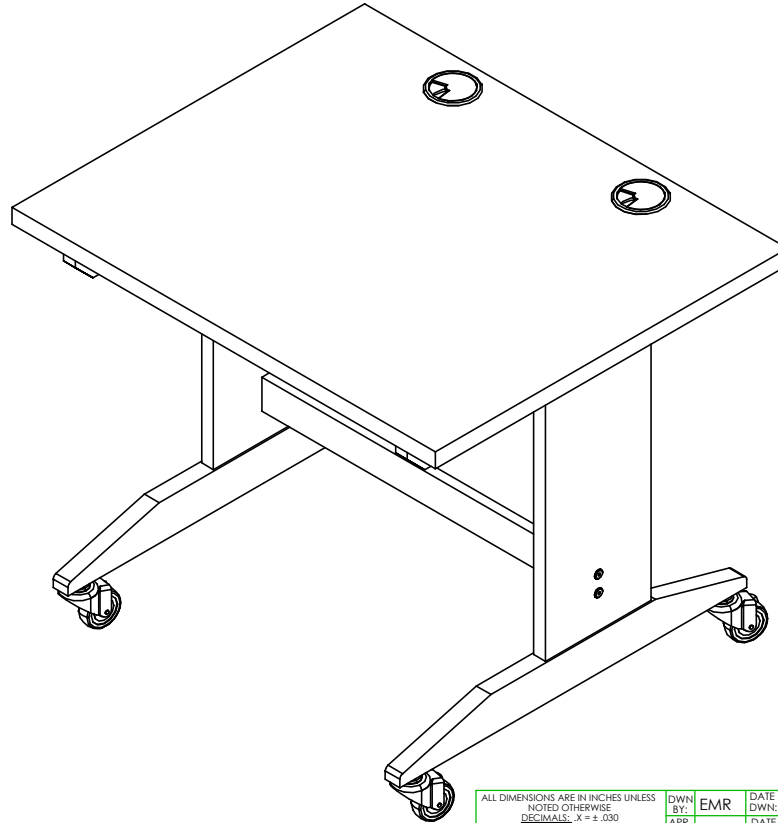


# MOBILE WORK DESK

## MCT-200 SERIES TABLES ASSEMBLY INSTRUCTIONS



### NOTE:

1. MODEL VIEWS MAY NOT REPRESENT EXACT MODEL PURCHASED

ALL DIMENSIONS ARE IN INCHES UNLESS NOTED OTHERWISE  
 DECIMALS: .XX = ± .030  
 .XXX = ± .020  
 .XXXX = ± .010  
 ANGLES: = ± 1°  
 CABINET SQUARENESS = ± .0625

CONFIDENTIAL:  
 ALL DESIGN RIGHTS RESERVED  
 THE INFORMATION, DATA, DESIGN, AND DRAWINGS EMBODIED IN THIS DOCUMENT AND ALL REPRODUCTIONS THEREOF ARE THE EXCLUSIVE PROPERTY OF DIVERSIFIED WOODCRAFTS, INC.

THESE DOCUMENTS ARE SUPPLIED WITH THE UNDERSTANDING THAT THEY WILL NOT BE DISCLOSED TO THIRD PARTIES WITHOUT WRITTEN CONSENT OF DIVERSIFIED WOODCRAFTS, INC. ANY REPRODUCTION IN PART OR WHOLE WITHOUT WRITTEN CONSENT IS SUBJECT TO LEGAL ACTION.



300 South Krueger Street  
 Suring, WI 54174  
[diversifiedwoodcrafts.com](http://diversifiedwoodcrafts.com)

TITLE:  
 MOBILE WORK DESK  
 ASSEMBLY INSTRUCTIONS

REV.	DESCRIPTION	DATE	NAME	ECN NO.
A	CREATED ASSEMBLY INSTRUCTIONS	2/10/14	EMR	-

REVISION LEVEL

DRAWING NUMBER:

MCT-200 SERIES TABLES

SCALE:

NTS

SHEET:

1 OF 6

REVISION:

REV A

**TOOLS REQUIRED**

4MM ALLEN WRENCH

#2 PHILLIPS SCREW DRIVER

**ASSEMBLY COMPONENTS**

ITEMS INCLUDED	PART #	PART DESCRIPTION	QTY
TOP	VARIES	TOP-SIZE VARIES WITH TABLE STYLE	1
CONFIRMATS-STRETCHER	237959	SCREW,7MMX70MM,CONN,ALLENHEAD, BLACK	4
SCREWS-TOP	227831	SCREW,# 10X2.50 PHIL PAN SMS,ZINC	6
CASTERS	236236	CASTER,3 THREADED STEM, TABLE	4
GROMMETS	100767	GROMMET,3.125,BLK	2
LEG PANEL ASSEMBLY	234117	LEG,CT,PANEL,PED,ASSY,27 HIGH	2
STRETCHER	N/A	STRETCHER-SIZE VARIES WITH TABLE STYLE	1

**NOTE:**

1.

ALL DIMENSIONS ARE IN INCHES UNLESS NOTED OTHERWISE	DWN BY: EMR	DATE DWN: 2/10/14
DECIMALS: .X = ± .030	APR BY:	DATE APR:
.XX = ± .020	APR BY:	DATE APR:
.XXX = ± .010	APR BY:	DATE APR:
ANGLES: = ± 1°	APR BY:	DATE APR:
CABINET SQUARENESS: = ± .0625	APR BY:	DATE APR:

CONFIDENTIAL:  
ALL DESIGN RIGHTS RESERVED  
THE INFORMATION, DATA, DESIGN, AND DRAWINGS EMBODIED IN THIS DOCUMENT AND ALL REPRODUCTIONS THEREOF ARE THE EXCLUSIVE PROPERTY OF DIVERSIFIED WOODCRAFTS, INC.

THESE DOCUMENTS ARE SUPPLIED WITH THE UNDERSTANDING THAT THEY WILL NOT BE DISCLOSED TO THIRD PARTIES WITHOUT WRITTEN CONSENT OF DIVERSIFIED WOODCRAFTS, INC. ANY REPRODUCTION IN PART OR WHOLE WITHOUT WRITTEN CONSENT IS SUBJECT TO LEGAL ACTION.



300 South Krueger Street  
Suring, WI 54174  
diversifiedwoodcrafts.com

TITLE:  
MOBILE WORK DESK  
TOOLS AND ASSEMBLY COMPONENTS

DRAWING NUMBER:

MCT-200 SERIES TABLES

SCALE:

NTS

SHEET:

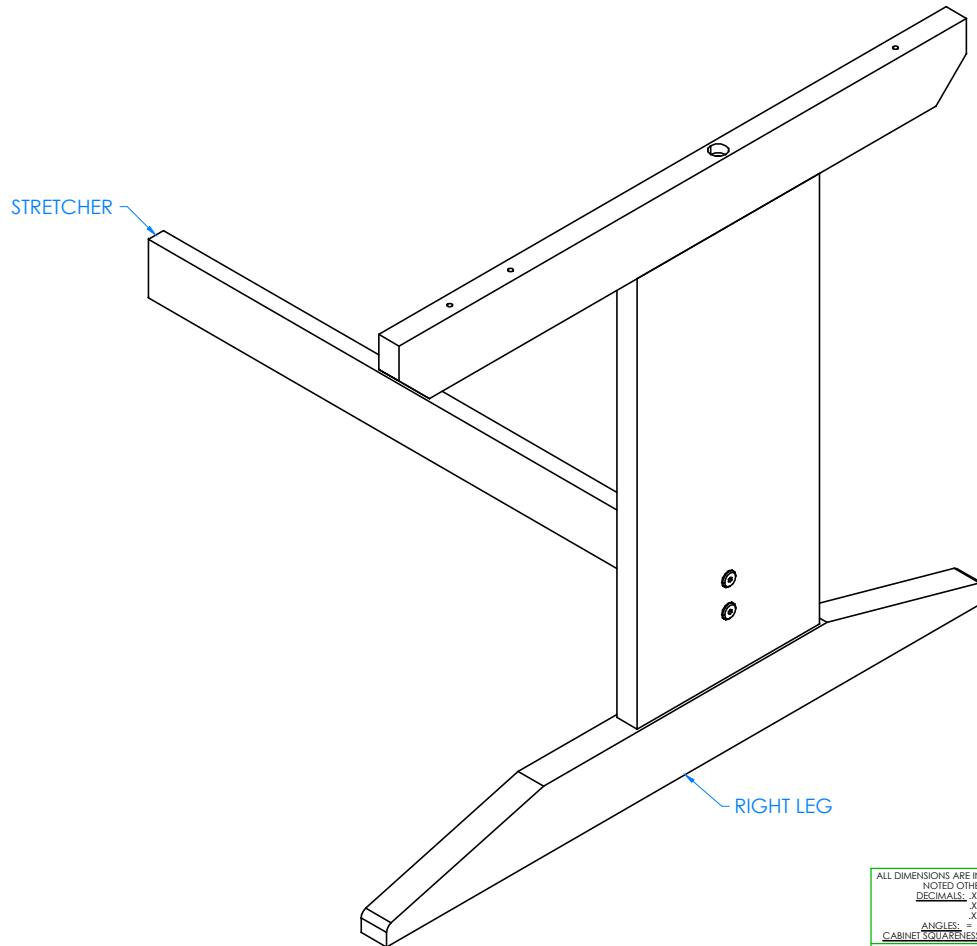
2 OF 6

REVISION:

REV A

A	CREATED ASSEMBLY INSTRUCTIONS	2/10/14	EMR	-
REV.	DESCRIPTION	DATE	NAME	ECN NO.

REVISION LEVEL



## STEP 1:

- TAKE RIGHT LEG AND INSERT STRETCHER THROUGH PRE-DRILLED HOLES.
- ATTACH WITH HARDWARE PROVIDED.

## NOTE:

1.

ALL DIMENSIONS ARE IN INCHES UNLESS NOTED OTHERWISE  
 DECIMALS: .X = ± .030  
 .XX = ± .020  
 .XXX = ± .010  
 ANGLES: = ± 1°  
 CABINET SQUARENESS = ± .0625

DWN BY:	EMR	DATE DWN:	2/10/14
APR BY:		DATE APR:	
APR BY:		DATE APR:	

CONFIDENTIAL:  
 ALL DESIGN RIGHTS RESERVED  
 THE INFORMATION, DATA, DESIGN, AND DRAWINGS EMBODIED IN THIS DOCUMENT AND ALL REPRODUCTIONS THEREOF ARE THE EXCLUSIVE PROPERTY OF DIVERSIFIED WOODCRAFTS, INC.

THESE DOCUMENTS ARE SUPPLIED WITH THE UNDERSTANDING THAT THEY WILL NOT BE DISCLOSED TO THIRD PARTIES WITHOUT WRITTEN CONSENT OF DIVERSIFIED WOODCRAFTS, INC. ANY REPRODUCTION IN PART OR WHOLE WITHOUT WRITTEN CONSENT IS SUBJECT TO LEGAL ACTION.



300 South Krueger Street  
 Suring, WI 54174  
[diversifiedwoodcrafts.com](http://diversifiedwoodcrafts.com)

TITLE:  
 MOBILE WORK DESK  
 ASSEMBLY INSTRUCTIONS

REV.	DESCRIPTION	DATE	NAME	ECN NO.
A	CREATED ASSEMBLY INSTRUCTIONS	2/10/14	EMR	-
REVISION LEVEL				

DRAWING NUMBER:

MCT-200 SERIES TABLES

SCALE:

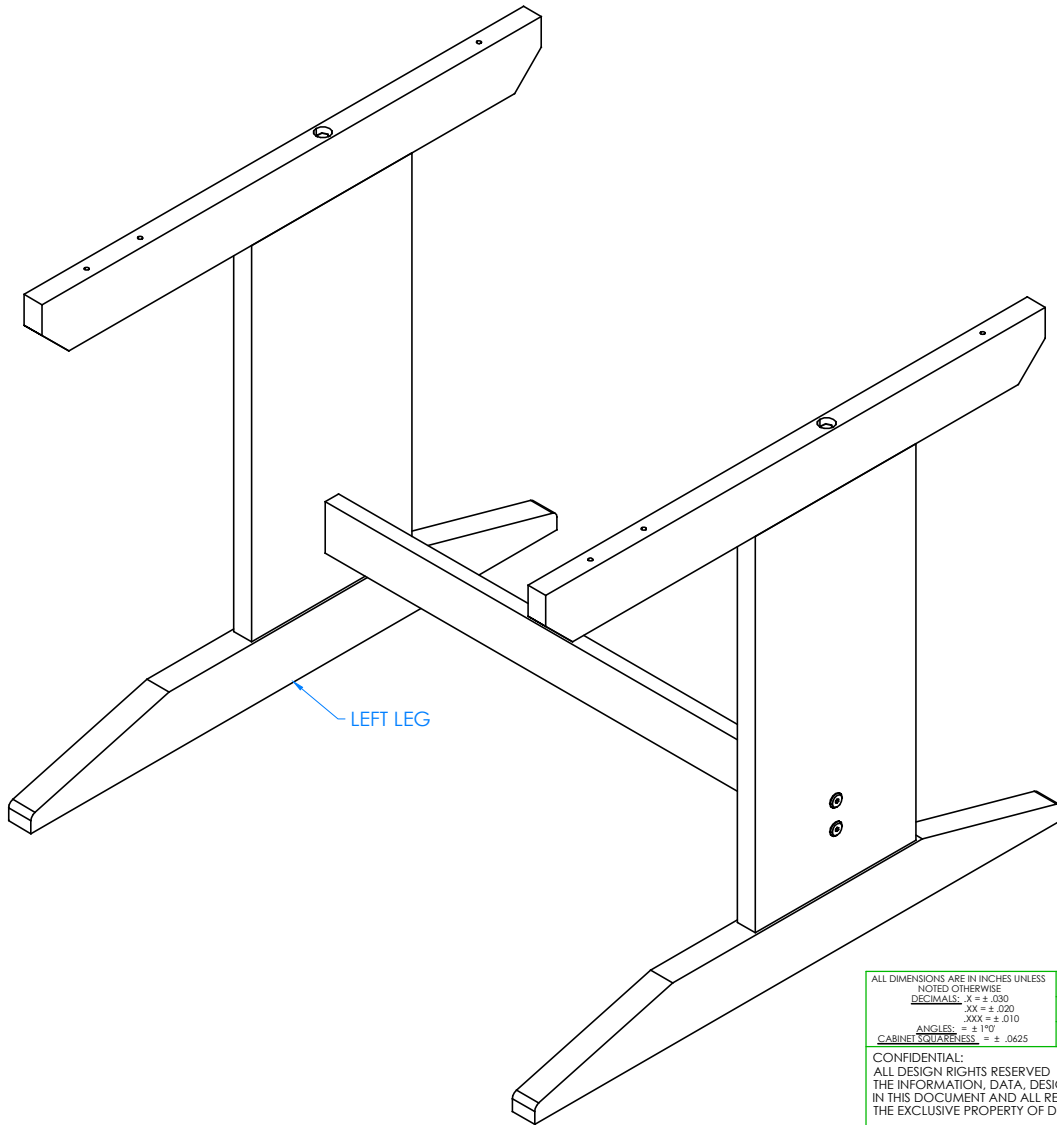
NTS

SHEET:

3 OF 6

REVISION:

REV A



## STEP 2:

- REPEAT STEP 1 WITH LEFT LEG.
- MAKE SURE EACH CONFIRMAT IS TIGHT AND STRETCHER IS STRAIGHT AND SECURE.

## NOTE:

1.

ALL DIMENSIONS ARE IN INCHES UNLESS NOTED OTHERWISE  
 DECIMALS: .X = ± .030  
 .XX = ± .020  
 .XXX = ± .010  
 ANGLES: = ± 1°  
 CABINET SQUARENESS = ± .0625

DWN BY:	EMR	DATE DWN:	2/10/14
APR BY:		DATE APR:	
APR BY:		DATE APR:	

CONFIDENTIAL:  
 ALL DESIGN RIGHTS RESERVED  
 THE INFORMATION, DATA, DESIGN, AND DRAWINGS EMBODIED IN THIS DOCUMENT AND ALL REPRODUCTIONS THEREOF ARE THE EXCLUSIVE PROPERTY OF DIVERSIFIED WOODCRAFTS, INC.

THESE DOCUMENTS ARE SUPPLIED WITH THE UNDERSTANDING THAT THEY WILL NOT BE DISCLOSED TO THIRD PARTIES WITHOUT WRITTEN CONSENT OF DIVERSIFIED WOODCRAFTS, INC. ANY REPRODUCTION IN PART OR WHOLE WITHOUT WRITTEN CONSENT IS SUBJECT TO LEGAL ACTION.



300 South Krueger Street  
 Suring, WI 54174  
[diversifiedwoodcrafts.com](http://diversifiedwoodcrafts.com)

TITLE:  
 MOBILE WORK DESK  
 ASSEMBLY INSTRUCTIONS

REV.	DESCRIPTION	DATE	NAME	ECN NO.
A	CREATED ASSEMBLY INSTRUCTIONS	2/10/14	EMR	-

REVISION LEVEL

DRAWING NUMBER:

MCT-200 SERIES TABLES

SCALE:

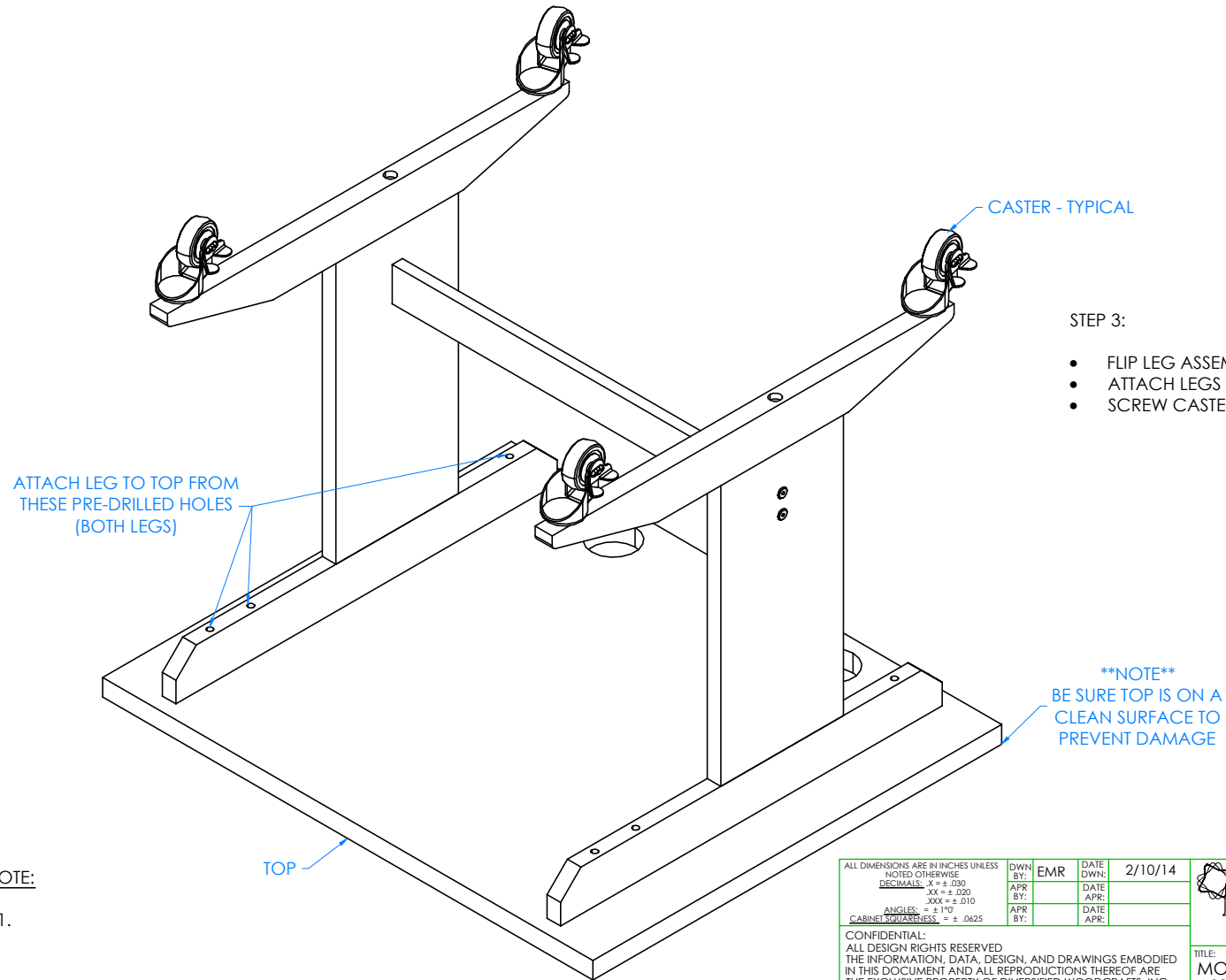
NTS

SHEET:

4 OF 6

REVISION:

REV A



NOTE:

1.

ALL DIMENSIONS ARE IN INCHES UNLESS NOTED OTHERWISE  
 DECIMALS: .X = ± .030  
 .XX = ± .020  
 .XXX = ± .010  
 ANGLES: = ± 1°  
 CABINET SQUARENESS = ± .0625

DWN BY:	EMR	DATE DWN:	2/10/14
APR BY:		DATE APR:	
APR BY:		DATE APR:	

CONFIDENTIAL:  
 ALL DESIGN RIGHTS RESERVED  
 THE INFORMATION, DATA, DESIGN, AND DRAWINGS EMBODIED IN THIS DOCUMENT AND ALL REPRODUCTIONS THEREOF ARE THE EXCLUSIVE PROPERTY OF DIVERSIFIED WOODCRAFTS, INC.

THESE DOCUMENTS ARE SUPPLIED WITH THE UNDERSTANDING THAT THEY WILL NOT BE DISCLOSED TO THIRD PARTIES WITHOUT WRITTEN CONSENT OF DIVERSIFIED WOODCRAFTS, INC. ANY REPRODUCTION IN PART OR WHOLE WITHOUT WRITTEN CONSENT IS SUBJECT TO LEGAL ACTION.



300 South Krueger Street  
 Suring, WI 54174  
[diversifiedwoodcrafts.com](http://diversifiedwoodcrafts.com)

TITLE:  
 MOBILE WORK DESK  
 ASSEMBLY INSTRUCTIONS

DRAWING NUMBER:

MCT-200 SERIES TABLES

SCALE:

NTS

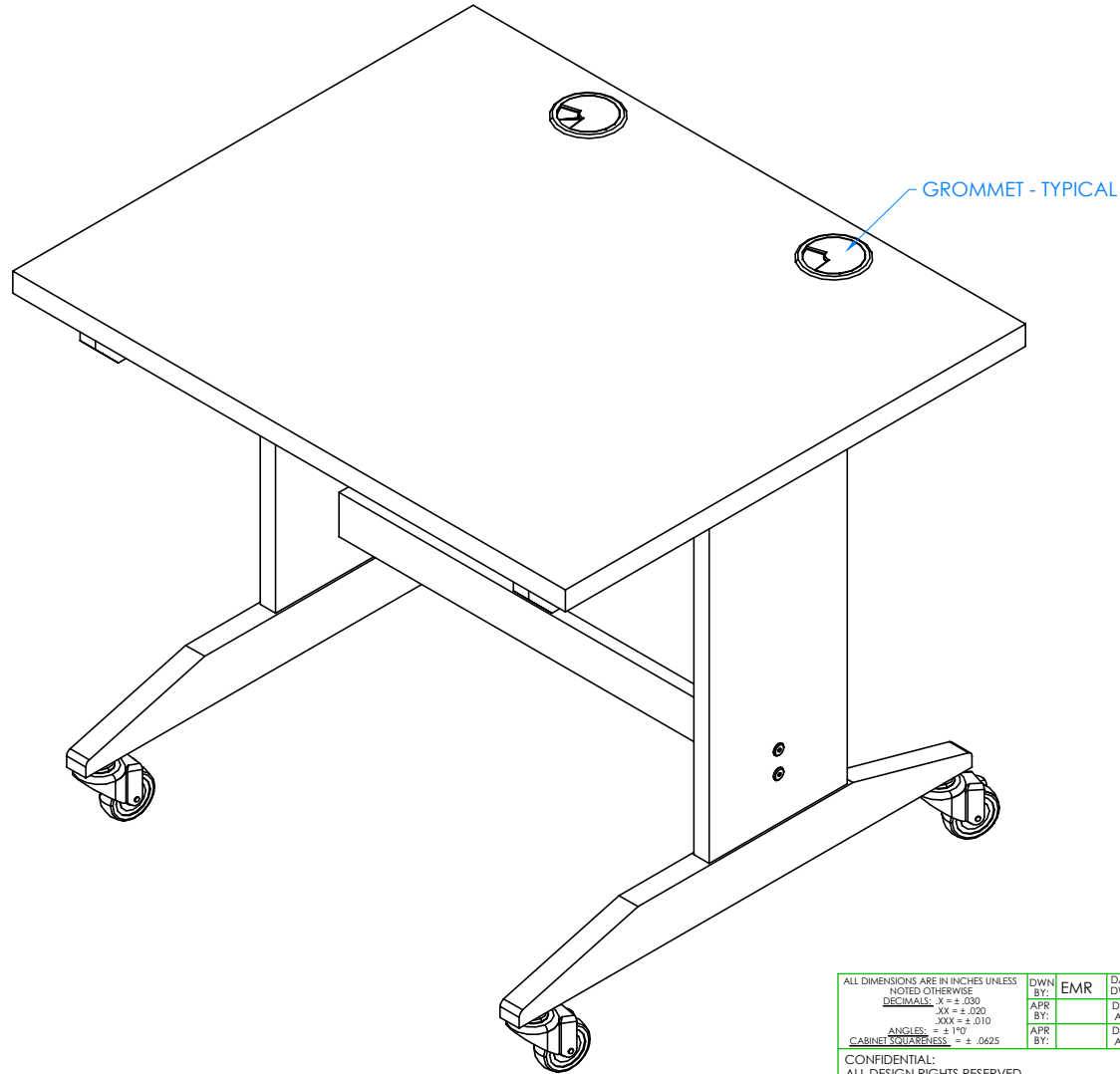
SHEET:

5 OF 6

REVISION:

REV A

A	CREATED ASSEMBLY INSTRUCTIONS	2/10/14	EMR	-
REV.	DESCRIPTION	DATE	NAME	ECN NO.
	REVISION LEVEL			



## STEP 4:

- TURN TABLE OVER
- SET TABLE INTO PLACE.
- INSERT GROMMETS TO TOP.

## NOTE:

1.

COMPLETE UNIT SHOWN

A	CREATED ASSEMBLY INSTRUCTIONS	2/10/14	EMR	-
REV.	DESCRIPTION	DATE	NAME	ECN NO.
	REVISION LEVEL			

ALL DIMENSIONS ARE IN INCHES UNLESS NOTED OTHERWISE	DWN BY:	EMR	DATE DWN:	2/10/14
DECIMALS: .X = ± .030	APR BY:		DATE APR:	
.XX = ± .020	APR BY:		DATE APR:	
.XXX = ± .010	APR BY:		DATE APR:	
ANGLES: = ± 1°	APR BY:		DATE APR:	
CABINET SQUARENESS: = ± .0625	APR BY:		DATE APR:	

CONFIDENTIAL:  
ALL DESIGN RIGHTS RESERVED  
THE INFORMATION, DATA, DESIGN, AND DRAWINGS EMBODIED IN THIS DOCUMENT AND ALL REPRODUCTIONS THEREOF ARE THE EXCLUSIVE PROPERTY OF DIVERSIFIED WOODCRAFTS, INC.

THESE DOCUMENTS ARE SUPPLIED WITH THE UNDERSTANDING THAT THEY WILL NOT BE DISCLOSED TO THIRD PARTIES WITHOUT WRITTEN CONSENT OF DIVERSIFIED WOODCRAFTS, INC. ANY REPRODUCTION IN PART OR WHOLE WITHOUT WRITTEN CONSENT IS SUBJECT TO LEGAL ACTION.



300 South Krueger Street  
Suring, WI 54174  
diversifiedwoodcrafts.com

TITLE:  
MOBILE WORK DESK  
ASSEMBLY INSTRUCTIONS

DRAWING NUMBER:

MCT-200 SERIES TABLES

SCALE:

NTS

SHEET:

6 OF 6

REVISION:

REV A